FIG. 1

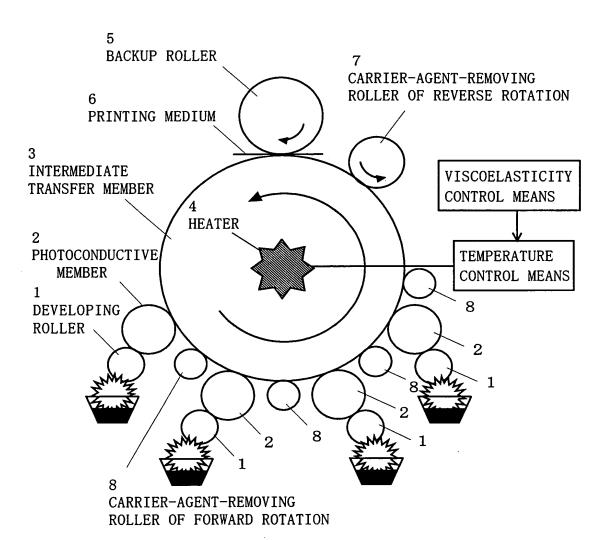
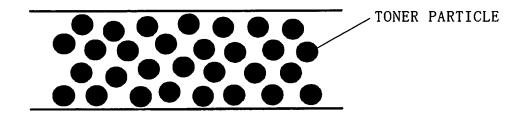


FIG. 2

(A) TONER-PARTICLE-UNMOLTEN CONDITION



(B) LIQUID-TONER-SOFTENED CONDITION



(C) TONER-PARTICLE-LIQUEFIED CONDITION

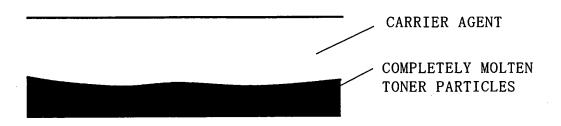
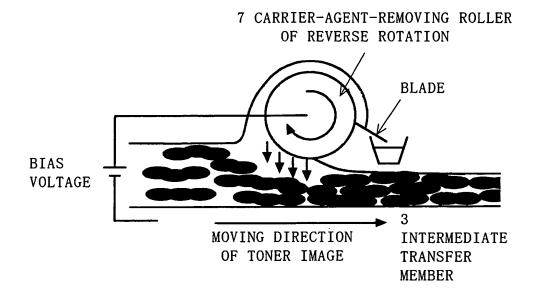


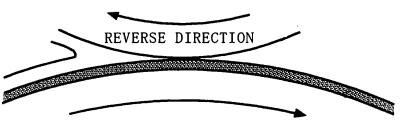
FIG. 3

(A) PROCESS FOR CAUSING CARRIER AGENT TO FLOAT UP



(B) PROCESS FOR REMOVING CARRIER AGENT

7 CARRIER-AGENT-REMOVING ROLLER OF REVERSE ROTATION



3 INTERMEDIATE TRANSFER MEMBER

FIG. 4

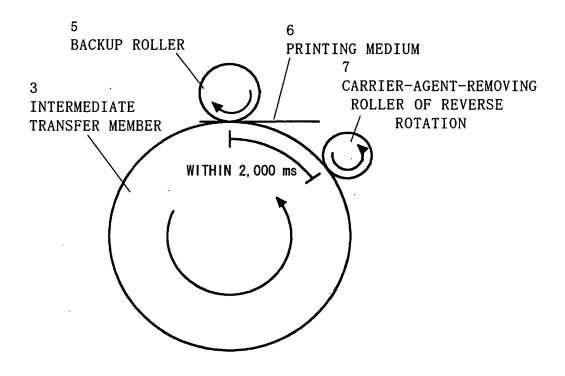
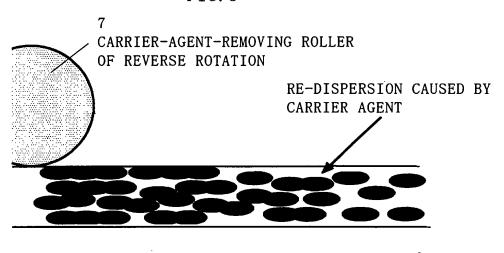


FIG. 5

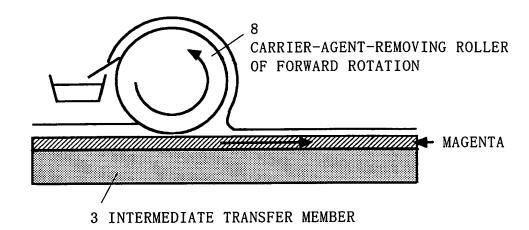


IMMEDIATELY AFTER REMOVAL OF CARRIER AGENT

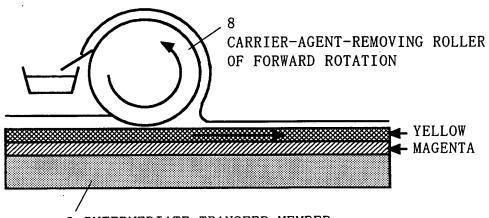
AFTER ELAPSE OF SEVERAL SECONDS

FIG. 6

(A) AFTER TRANSFER OF MAGENTA, CARRIER AGENT IS REMOVED



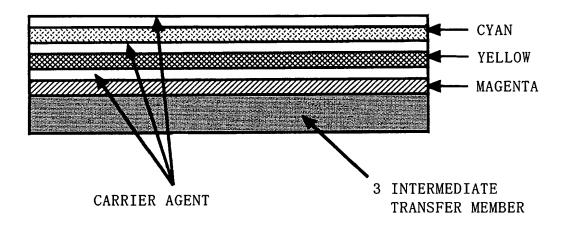
(B) AFTER TRANSFER OF YELLOW, CARRIER AGENT IS REMOVED



3 INTERMEDIATE TRANSFER MEMBER

FIG. 7

(A) WHEN REMOVAL OF CARRIER AGENT IS NOT PERFORMED IN EACH TRANSFER OF TONER IMAGE IN EACH COLOR



(B) WHEN REMOVAL OF CARRIER AGENT IS PERFORMED IN EACH TRANSFER OF TONER IMAGE IN EACH COLOR

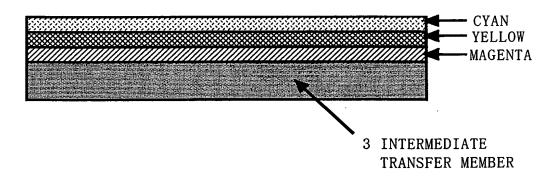


FIG. 8

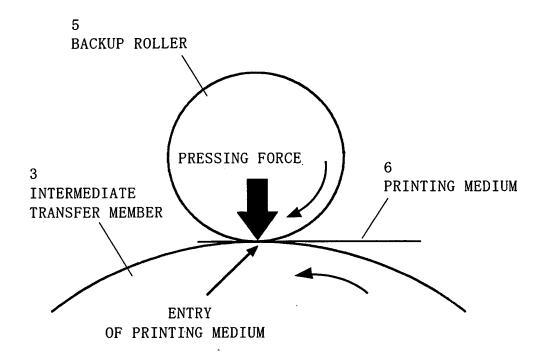


FIG. 9

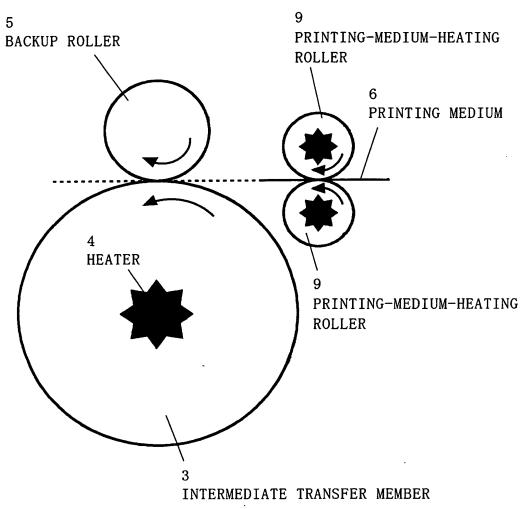


FIG. 10

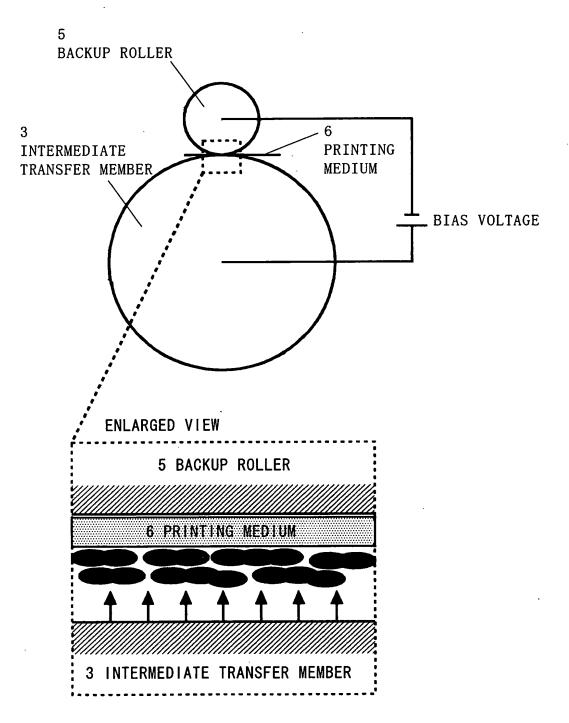
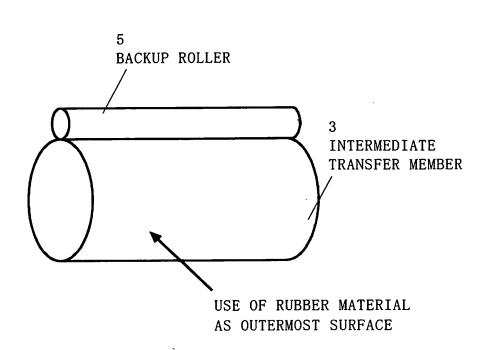


FIG. 11

(A)



(B)

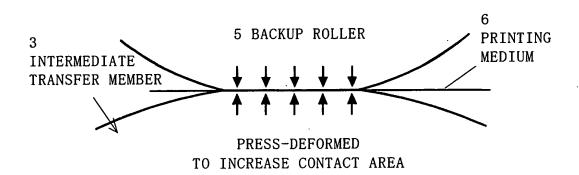


FIG. 12

PRIOR ART

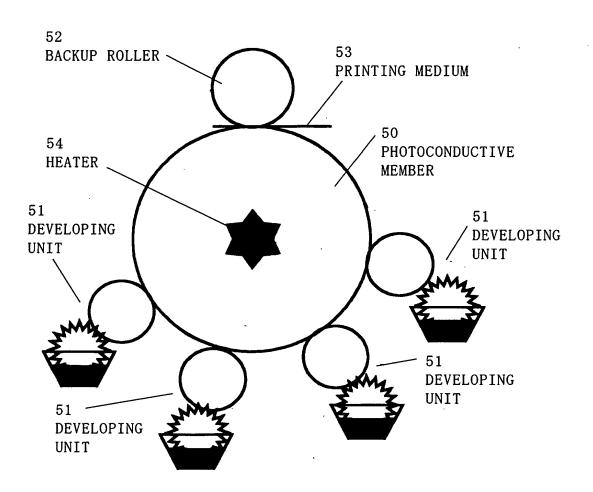
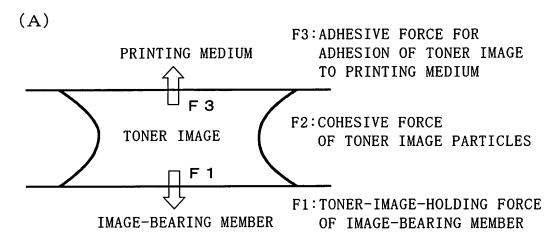
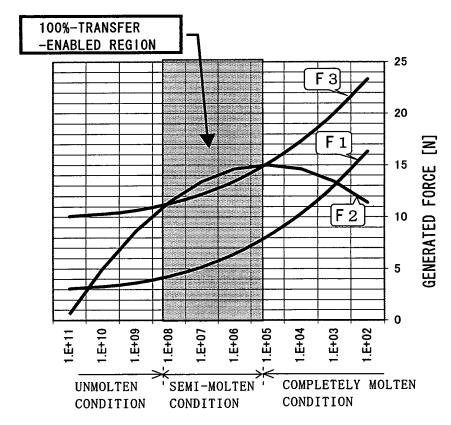


FIG. 13



(B) VISCOELASTICITY VS. TRANSFER



STORAGE MODULUS OR LOSS MODULUS [Pa]

FIG. 14

VISCOELASTICITY VS. GENERATED FORCES ACTING
ON TONER PARTICLES

STORAGE MODULUS OR LOSS MODULUS [Pa]	F1: TONER-HOLDING -FORCE OF IMAGE-BEARING MEMBER [N]	F2: COHESIVE FORCE OF TONER [N]	F3: ADHESIVE FORCE FOR ADHESION TO MEDIUM (PAPER) [N]
1.E+02	16.31	11.4	23.31
1.E+03	13.00	13.4	20.00
1.E+04	10.29	14.6	17.29
1.E+05	8.12	15.0	15.12
1.E+06	6.43	14.6	13.43
1.E+07	5.16	13.4	12.16
1.E+08	4.25	11.4	11.25
1.E+09	3.64	8.6	10.64
1.E+10	3.27	5.0	10.27
1.E+11	3.08	0.6	10.08